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FORM PTO-1390 U.S. Di (REV. 11-2000)	EPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE	ATTORNEY'S DOCKET NUMBER
TRANSMITTAL LETTER	TO THE UNITED STATES	0234-0421P
DESIGNATED/ELECTE	ED OFFICE (DO/EO/US)	U.S. APPLICATION NO, (If known, see 37 CFR 1.5)
CONCERNING A FILIN		09 MENS 6626
INTERNATIONAL APPLICATION NO.	INTERNATIONAL FILING DATE	PRIORITY DATE CLAIMED
DGW / TD00 /01 05 0		
PCT/JP00/01959 Title OF INVENTION	March 29, 2000	December 13, 1999
	CTION OF HIGH-FUNCTION PHOTOCAT	N.T. V.O.M.
APPLICANT(S) FOR DO/EO/US	CITON OF HIGH-FUNCTION PHOTOCAT	ALIST
TANAF	KA, Keiichi; VOHRA, Muhammad Sha	aring
Applicant herewith submits to the United State	s Designated/Elected Office (DO/EO/US) the follo	owing items and other information:
1. This is a FIRST submission of items conc	erning a filing under 35 U.S.C. 371.	
	bmission of items concerning a filing under 35 U.S.	.C. 371.
	examination procedures (35 U.S.C. 371(f)) at	
examination until the expiration of the	applicable time limit set in 35 U.S.C. 371(b)	and PCT Articles 22 and 39 (1).
4. The US has been elected by the expiration of 19	months from the priority date (Article 31).	
5. A copy of the International Application		
a. is transmitted herewith (require	ed only if not transmitted by the International I	Bureau).
b. has been transmitted by the Int		,
c. is not required, as the applicati	on was filed in the United States Receiving Of	fice (RO/US).
	he International Application as filed (35 U.S.C	
a. is transmitted herewith.	,	
b. has been previously submitted	under 35 U.S.C. 154(d)(4)	
	rnational Application under PCT Article 19 (3	5 U.S.C. 371(c)(3))
	red only if not transmitted by the International	
b. have been transmitted by the Ir		
	the time limit for making such amendments ha	s NOT expired
d. have not been made and will no		STOT DAPHOL.
·	e amendments to the claims under PCT Article	e 19 (35 H S C 371(c)(3))
9. An oath or declaration of the inventor	r(s) (35 U.S.C. 371(c)(4)).	(3) (3) (3) (3) (3) (3) (3) (3) (3) (3)
	e annexes of the International Preliminary Exa	unination Report under PCT Article 26
(35 U.S.C. 371(c)(5)).		annucion report under 1 C1 Article 30
ent. 1. to 20. below concern document(s)	on information in L. I.	
to 20. below concern document(s)	or information included:	
11. An Information Disclosure Statement	under 37 CFR 1.97 and 1.98-International Sea	arch Report (PCT/ISA/210) with documents
12. An assignment document for recording	ng. A separate cover sheet in compliance with	37 CFR 3.28 and 3.31 is included
13. A FIRST preliminary amendment.	The state of the s	or Concording 5.51 is included.
14. A SECOND or SUBSEQUENT prelin	minary amendment.	
15. A substitute specification.	. ,	
16. A change of power of attorney and/or	address letter	
	nence listing in accordance with PCT Rule 13to	er 2 and 35 H.S.C. 1 921 1 925
18. A second copy of the published intern	national application under 35 U.S.C. 154(d)(4).	51.2 and 35 0.5.C. 1.821-1.825.
19. A second copy of the English language	ge translation of the international application un	nder 35 II S.C. 154(d)(4)
20. Other items or information:	,	1401 33 0.3.C. 134(u)(4).
1.) PCT Request (PCT/RO/101)		
2.) Verification of Translation		
3.) Zero (0) sheets of Formal Drawing	ţ S	

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Birch, Stewart, Kolasch & Birch, LLP or Customer No. 2292							
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(703)205-8000	(/03)203-0000						
Date: March 7, 2003	Í		1		, 	Mas	
				Marc	S. Wei	iner, #32,181	· · ·
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VERIFICATION OF TRANSLATION

RE: INTERNATIONAL APPLICATION NO. PCT/JP00/01959

I, Toshizo Iida of ISHII Bldg. 3F, 1-10, Shimbashi 3-chome, Minato-ku, Tokyo 105-0004 Japan, am the translator of the documents attached and I state that the following is a true translation to the best of my knowledge and belief.

Signature of translator

Dated: March 6, 2001

Toshizo IIDA

09/786626

JC02 Rec'd PCT/PTO 0 7 MAR 2001

IN THE U.S. PATENT AND TRADEMARK OFFICE

Applicant:

TANAKA, Keiichi et al.

Int'l. Appl. No.: PCT/JP00/01959

Appl. No.:

New

Group:

Filed:

March 7, 2001

Examiner:

For:

PRODUCTION OF HIGH-FUNCTION PHOTOCATALYST

PRELIMINARY AMENDMENT

BOX PATENT APPLICATION

Assistant Commissioner for Patents Washington, DC 20231

March 7, 2001

Sir:

following Preliminary Amendments and Remarks respectfully submitted in connection with the above-identified application.

AMENDMENTS

IN THE SPECIFICATION:

Please amend the specification as follows:

Before line 1, insert -- This application is the national phase under 35 U.S.C. § 371 of PCT International Application No. PCT/JP00/01959 which has an International filing date of March 29, 2000, which designated the United States of America.--

IN THE CLAIMS:

Please amend the claims as follows:

- 4. (Amended) The high-function photocatalyst according to claim 1 or 2, wherein the polymer having an anionic group is poly(fluorine-substituted sulfonic acid).
- 5. (Amended) The high-function photocatalyst according to claim 1 or 2, wherein the photocatalyst is spherical.
- 6. (Amended) The high-function photocatalyst according to claim 1 or 2, wherein the photocatalyst is immobilized on a substrate.

MSW/cqc

0234-0421P

REMARKS

The specification has been amended to provide a cross-reference to the previously filed International Application. The claims have also been amended to correct improper multiple dependencies and to place the application into better form for examination. Entry of the present amendment and favorable action on the above-identified application are earnestly solicited.

If necessary, the Commissioner is hereby authorized in this, concurrent, and future replies, to charge payment or credit any overpayment to Deposit Account No. 02-2448 for any additional fees required under 37 C.F.R. § 1.16 or under 37 C.F.R. § 1.17; particularly, extension of time fees.

Respectfully submitted,

BIRCH, STEWART, KOLASCH & BIRCH, LLP

Marc S. Weiner, #32,181

P.O. Box 747

Falls Church, VA 22040-0747

(703) 205-8000

Attachment: Version with Markings to Show Changes Made

(Rev. 01/22/01)

VERSION WITH MARKINGS TO SHOW CHANGES MADE

The specification has been amended to provide a cross-referencing paragraph to the International Application.

The claims have been amended as follows:

- 4. (Amended) The high-function photocatalyst according to [any one of claims 1 to 3]claim 1 or 2, wherein the polymer having an anionic group is poly(fluorine-substituted sulfonic acid) [(for example, Nafion)].
- 5. (Amended) The high-function photocatalyst according to [any one of claims 1 to 4] claim 1 or 2, wherein the photocatalyst is spherical.
- 6. (Amended) The high-function photocatalyst according to [any one of claims 1 to 5] claim 1 or 2, wherein the photocatalyst is immobilized on a substrate.

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SPECIFICATION

PRODUCTION OF HIGH-FUNCTION PHOTOCATALYST

5 TECHNICAL FIELD

The present invention relates to a photocatalyst used, for example, in decomposition of harmful organic compounds, a method of manufacturing the same, and a photocatalyst that is obtained immobilizing said photocatalyst.

BACKGROUND ART

Wastewater that can be processed by a photocatalyst at a practical level is limited. This is because the 15 processing efficiency of a current photocatalyst is not sufficient with regard to most harmful substances. To improve the efficiency, it is considered to carry platinum on the photocatalyst or dope with impurities, but the effect is inadequate, and stable results are not obtained in the latter method.

It is hence an object of the present invention to provide a high-function photocatalyst that exhibits high decomposition efficiency toward harmful materials and that can be used for a long time, and a method of manufacturing the same.

Other and further objects, features, and advantages of the invention will appear more fully from the following description.

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DISCLOSURE OF THE INVENTION

The present inventors, after intensive studies to solve the above problems, discovered that many harmful substances have a positive electric charge in water.

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To decompose such harmful substances having a positive electric charge efficiently, it has been found that the photocatalyst should be brought into as closely to the harmful substances as possible, and hence the present invention has been completed.

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That is, the present invention was accomplished based on the findings that a significant photocatalytic function is expressed toward harmful materials having a positive electric charge, when the surface of a spherical photocatalyst is partially covered with a polymer having an anionic group.

In the present invention, to cover the surface of a spherical photocatalyst partially with a polymer having an anionic group, the polymer having an anionic group is dissolved in a solvent, to dilute the concentration of the

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polymer, and then the solution is evaporated and dried, so that the polymer can be entangled in parts of the surface of the spherical photocatalyst.

If the entire photocatalyst is covered with the polymer having an anionic group, chances of light and water existing simultaneously around the catalyst are lowered, and hence it is required that the catalyst should be exposed partially.

10 BEST MODE FOR CARRYING OUT THE INVENTION

The photocatalyst utilized in the present invention may be any photocatalyst that can be ordinarily used, and it is not particularly limited. Specific examples of the photocatalyst include titanium dioxide, zinc oxide,

2 zirconium oxide, and tungsten oxide and the like, among them, titanium dioxide being preferred.

The photocatalyst may be used in a form of powder, immobilized powder or film prepared by sol-gel method or vapor deposition method. The shape of the photocatalyst is not particularly limited, and spherical, flat, tubular or fibrous shape may be used.

The photocatalyst, the polymer having an anionic group, and the solvent are mixed, stirred and dried, or alternatively the photocatalyst is immobilized on a glass plate, or natural or synthetic high polymer film or the

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like, and a solution dissolving the polymer having an anionic group is applied and dried thereon. For example, the photocatalyst may be immobilized with a binder on the ceramic or plastic film. A diluting solvent of the polymer having an anionic group is not particularly limited if it may be any solvent capable of dissolving this polymer, and for example, methanol, ethanol, propanol and the like may be used.

The polymer having an anionic group includes poly(fluorine-subsutituted sulfonic acid) such as Nafion (tradename of Du Pont Company), poly(fluorine containing carboxylic acid) such as Flemion (tradename of Asahi Glass Company), polystyrene sulfonic acid, polyvinyl sulfonic acid and the like, and, among them, Nafion is particularly preferred because of its strong resistance toward decomposition of photocatalyst.

A linear polymer is preferred, and it is required to be insoluble in water and soluble in organic solvent, and the molecular weight is preferably about 500,000 to 1,000,000.

The amount to be used of the polymer having an anionic group is preferred to be 0.05 to 5 ml in a 5-% by weight solution per g of photocatalyst powder, and more preferably 0.1 to 0.4 ml. In the immobilized

25 photocatalyst, it is preferred to be 0.1 to 1 ml of 5-% by

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weight solution per surface area of 20 cm2, more preferably 0.1 to 0.3 ml. The solution is mixed and applied to be uniform, dried at room temperature. Thus, a partial covering can be formed.

5 In the present invention, the surface of the photocatalyst is partially covered with the polymer having an anionic group. Herein, the partial covering means covering of the surface of the photocatalyst with the polymer so that at least a part of the photocatalyst 10 surface may be exposed so as not to impede the catalytic function of the photocatalyst, and to attract the organic materials having positive ions around the catalyst enough electrostatically, by the anionic group of the polymer existing on the photocatalyst surface. In the present invention, the amount for use of polymer having an anionic group, used for partially covering the surface of the photocatalyst differs according to the concentration of the organic materials to be decomposed or the type of the photocatalyst, but may be set properly within the specified range depending on the situation.

The photocatalyst of the present invention is effective for harmful materials having positive ions. For example, amine compound, imine, pyridine compound and their salts and the like are particularly effective.

25 Using the photocatalyst of the present invention, these compounds contained in water can be decomposed at high efficiency. The decomposition process can be conducted by that the wastewater to be treated is brought into contact with the photocatalyst, and irradiated with ultraviolet ray.

Applicable objects of the photocatalyst of the present invention are not limited to harmful substances in water, but include harmful gases, for example, gaseous amine.

10 The light source of irradiation is, preferably, a light source containing light of shorter wavelength than 380 nm. Such examples include low pressure or high pressure mercury vapor lamp, xenon lamp, halogen lamp, blacklight, and sunlight etc.

15 The mechanism why the photocatalyst of the present invention can decompose the organic materials having a positive ion efficiently is not fully understood, but it seems that the anionic group of the polymer existing on the surface of the photocatalyst attracts the organic materials having a positive ion to the photocatalyst, and that the hydroxyl radical released by the photocatalyst at a close distance efficiently attacks the organic materials having a positive ion.

The embodiments of the present invention may be summarized as follows.

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- (1) A high-function photocatalyst having its surface partially covered with a polymer having an anionic group.
- (2) The high-function photocatalyst according to above (1), wherein the polymer is a linear polymer.
- (3) The high-function photocatalyst according to above (1) or (2), wherein the photocatalyst is in a form of a fine powder with particle size of 0.04 to 1 μ m.
- (4) The high-function photocatalyst according to any one of above (1) to (3), wherein the polymer having an anionic group is poly(fluorine-substituted sulfonic acid) (for example, Nafion).
- (5) The high-function photocatalyst according to any one of above (1) to (4), wherein the photocatalyst is spherical.
- 15 (6) The high-function photocatalyst according to any one of above (1) to (5), wherein the photocatalyst is immobilized.
 - (7) A method of manufacturing a high-function photocatalyst comprising the steps of adding a spherical photocatalyst into a solution having a linear polymer having an anionic group dissolved in a solvent, stirring, and drying.
 - (8) A method of manufacturing a high-function photocatalyst comprising the steps of immobilizing a photocatalyst on a substrate of a film or the like, for

example, with an adhesive, applying thereon a solution dissolving a polymer having an anionic group, and drying.

The photocatalyst of the present invention has been confirmed to decompose organic materials having a positive electric charge efficiently. The efficiency of the photocatalyst itself is also confirmed not to deteriorate for a long period.

Examples

Next, the present invention will be described in more detail based on examples given below, but the present invention is not meant to be limited by the following examples.

Example 1

15 To 0.2 ml of 5-% by weight commercial Nafion solution, 1 ml of methanol was added, and 2 g of titanium dioxide powder (mean particle size 0.15 μm) was mixed to the solution, and the mixture was dried overnight at room temperature. In 500 ml of 10⁻⁴ mol 1⁻¹ (26 ppm) solution of herbicide paraquat, 2 g of titanium dioxide covered with the above-described Nafion was suspended. The suspension was irradiated with a blacklight of 6 W placed in the center of the liquid. First, by stirring the suspension for 120 minutes without irradiation with light, 10% of the initial concentration of the herbicide was

decreased. Then, starting irradiation with the light, 75% of the concentration was decomposed after 20 minutes, and 100% of the concentration was decomposed in 90 minutes. In a comparative example of titanium dioxide without covering with Nafion, only 25% of the concentration was decomposed in 20 minutes and 55% of the concentration in 60 minutes.

Example 2

The same experiment as in Example 1 was conducted

10 except that 2 ml of Nafion solution was used with 2 g of
titanium dioxide. First, by stirring for 120 minutes
without irradiation with light, 50% of the initial
concentration of the herbicide was decreased. It is
considered the result was due to adsorption. Later, by

15 irradiation with the light for 5 minutes, only 3% of the
concentration was detected.

Example 3

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The same experiment as in Example 1 was conducted except that ethylamine of 10^{-4} mol 1^{-1} (6.9 ppm) was used instead of paraquat. By irradiation with the light for 5 minutes, 55% of the initial concentration of the ethylamine was decomposed, and 80% of the concentration was decomposed in 10 minutes. In case of the titanium dioxide without covering with Nafion, almost nothing of the concentration was decomposed in the first 5 minutes,

and only 20% of the concentration was decomposed after 10 minutes.

Example 4

0.2 ml of 5-% by weight commercial Nafion solution was diluted with 0.5 ml of methyl alcohol, and the 5 solution was applied uniformly on a titanium dioxide thin film prepared by sol-gel method on a glass plate of 45 x 45 mm, and the film was dried for 24 hours at room temperature. This dried plate was put into a cell made of Pyrex glass of 50 (width) x 50 (length) x 10 (thick) mm, 10 and 15 ml of paraquat solution of 10^{-4} mol 1^{-1} was added therein, and the cell was irradiated with high pressure mercury vapor lamp of 500 W. First, by stirring for 90 minutes without irradiation with light, 10% of the initial concentration of the herbicide was decreased. Then, by 15 irradiation with the light, 75% of the initial concentration was decreased in 60 minutes. Example 5

To investigate the stability of covering Nafion film,

the same experiment as in Example 1 was conducted by using deionized water instead of paraquat. In 27 hours without irradiation with light, 4.5 x 10⁻⁵ mol 1⁻¹ of sulfuric acid ion and 3 ppm of TOC were detected, and there was almost no change of these concentrations until the end of 51 hours. It was considered that sulfuric acid ions were

derived from titanium dioxide, and TOC were derived from impurities in Nafion. Afterwards, for 19 days consecutively, irradiation with the light was continued, and samples were taken at proper time intervals. There was no change in sulfuric acid ions, but TOC decreased slightly. Within this time duration, the results suggest that Nafion is stable.

Example 6

photocatalyst when used repeatedly, after the experiment of example 1, the photocatalyst in the suspension was collected, and a new solution of paraquat was added therein, and the irradiation to the suspension was conducted in the same condition. This operation was repeated 5 times, and the decomposition efficiency was measured each time, but deterioration of efficiency of photocatalyst was not detected.

INDUSTRIAL APPLICABILITY

20 The photocatalyst of the present invention is preferable as photocatalyst for decomposing organic materials having positive electric charge efficiently.

Having described our invention as related to the present embodiments, it is our intention that the

invention not be limited by any of the details of the description, unless otherwise specified, but rather be construed broadly within its spirit and scope as set out in the accompanying claims.

CLAIMS

- 1. A high-function photocatalyst having its surface partially covered with a polymer having an anionic group.
- 5 2. The high-function photocatalyst according to claim 1, wherein the polymer is a linear polymer.
 - 3. The high-function photocatalyst according to claim 1 or 2, wherein the photocatalyst is in a form of a fine powder with particle size of 0.04 to 1 μm .
- 4. The high-function photocatalyst according to any one of claims 1 to 3, wherein the polymer having an anionic group is poly(fluorine-substituted sulfonic acid) (for example, Nafion).
- 5. The high-function photocatalyst according to any one of claims 1 to 4, wherein the photocatalyst is spherical.
 - 6. The high-function photocatalyst according to any one of claims 1 to 5, wherein the photocatalyst is immobilized on a substrate.
- 7. A method of manufacturing a high-function photocatalyst comprising the steps of adding a spherical photocatalyst into a solution having a linear polymer having an anionic group dissolved in a solvent, stirring, and drying.
- 8. A method of manufacturing a high-function

photocatalyst comprising the steps of immobilizing a photocatalyst on a substrate of a film or the like, applying thereon a solution dissolving a polymer having an anionic group, and drying.

ABSTRACT OF THE DISCLOSURE

A high-function photocatalyst having its spherical surface partially covered with a polymer having an anionic group is disclosed. This photocatalyst has high efficiency in decomposition of harmful substances, and it is a high-function photocatalyst usable for a long period of time.

BIRCH, STEWART, KOLASCH & BIRCH, LLP

COMBINED DECLARATION AND POWER OF ATTORNEY

ATTORNEY DOCKET NO
234-421P

PLEASE NOTE: Œ

FOR PATENT AND DESIGN APPLICATION

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(Status - patented, pending, abandoned)

A THEORY INC.
YOU MUST
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FOLLOWING:

As a below named inventor, I hereby declare that: my residence, post offi stated next to my name; that I verily believe that I am the original, first and sole inventor (if only one inventor is named below) or an original, first and joint inventor (if plural inventors are named below) of the subject

Insert Title:	matter which is claimed and for PRODUCTION OF H	which a patent is sough <u> IIGH-FUNCTION PI</u>	t on the invention entitled	i:
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Attached:	the specification w	as filed onM	arch 29, 2000	as PCT
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Insert Priority Information:	_	.)		Priority Claimed
(if appropriate)	Prior Foreign Application (s 11-353257	Japan (Country)	12/13/1999 (Month/Day/Year Filed)	Yes No
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	(Number)	(Country)	(Month/Day/Year Filed)	Yes No
	(Number)	(Country)	(Month/Day/Year Filed)	Yes No
	(Number)	(Country)	(Month/Day/Year Filed)	Yes No
Insert Provisional	I hereby claim the benefit application(s) listed below.	under Title 35, United	States Code, §119(e) of a	ny United States provisional
Application(s):	(Application Number)		(Fil	ing Date)
	(Application Number)			ing Date)
Insert Requested Information: (if appropriate)	All Foreign Applications, if an Months for Designs) Prior To	The Filing Date of Th	nventor's Certificate Filed nis Application: pplication No.	d More Than 12 Months (6
Insert Prior U.S.	I hereby claim the benefit listed below and, insofar as the prior United States application §112, I acknowledge the duty to Code of Federal Regulations, and the national or PCT internations.	subject matter of each in the manner provided o disclose information v §1.56 which became ava	of the claims of this appli d by the first paragraph of which is material to patent ailable between the filing	tability as defined in Title 37,
Application(s):	(Application Number)	(Filing Date)	(Status -	patented, pending, abandoned)

(Filing Date)

(Application Number)

I hereby appoint the following attorneys to prosecute this application and/or an international application based on this application and to transact all business in the Patent and Trademark Office connected therewith and in connection with the resulting patent based on instructions received from the entity who first sent the application papers to the attorneys identified below, unless the inventor(s) or assignee provides said attorneys with a written notice to the contrary:

Terrell C. Birch	(Reg. No. 19,382)	Raymond C. Stewart	(Reg. No. 21,066)
Joseph A. Kolasch	(Reg. No. 22,463)	James M. Slattery	(Reg. No. 28,380)
Bernard L. Sweeney	(Reg. No. 24,448)	Michael K. Mutter	(Reg. No. 29,680)
Charles Gorenstein	(Reg. No. 29,271)	Gerald M. Murphy, Jr.	(Reg. No. 28,977)
Leonard R. Svensson	(Reg. No. 30,330)	Terry L. Clark	(Reg. No. 32,644)
Andrew D. Meikle	(Reg. No. <u>32,868</u>)	Marc S. Weiner	(Reg. No. 32,181)
Joe McKinney Muncy	(Reg. No. 32,334)	Andrew F. Reish	(Reg. No. 33,443)
C. Joseph Faraci	(Reg. No. 32,350)	Donald J. Daley	(Reg. No. 34,31,3)
G. Joseph Faraer	(reg. 1 to 2 geo 2)	3 ,	, 6

(e)

Send Correspondence to:

BIRCH, STEWART, KOLASCH & BIRCH, LLP

P.O. Box 747 • Falls Church, Virginia 22040-0747 Telephone: (703) 205-8000 • Facsimile: (703) 205-8050

PLEASE NOTE: YOU MUST COMPLETE THE FOLLOWING:

Full Name of First or Sole
Inventor:
Insert Name of Inventor
Insert Date This

Document is Signed

Insert Residence Insert Citizenship

Insert Post Office

Full Name of Second Inventor, if any:

Full Name of Third Inventor, if any

Full Name of Fourth

Full Name of Fifth Inventor, if any

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

		(montl	n/day/year)
GIVEN NAME FAMILY NAME Keiichi TANAKA	INVENTOR'S SIGNATURE Kenichi Tana	aka DATE*	30/2001
Residence (City, State & Country) Oita-shi, Oita, Japan	γX	CITIZENSHIP Japai	1
POST OFFICE ADDRESS (Complete Street Address c/o Oita University of 700	including City, State & Country) Dannoharu, Oita-sh	i, Oita, Japan	
GIVEN NAME Muhammad Shariq Vohra	INVENTOR'S SIGNATURE	DATE*	
Residence (City, State & Country) Nepean, Ontario, Canada	(A)	CITIZENSHIP Pakis	tan
POST OFFICE ADDRESS (Complete Street Address 76 Glade Crest Crt., Nepe		la	
GIVEN NAME FAMILY NAME	INVENTOR'S SIGNATURE	DATE*	
Residence (City, State & Country)	4	CITIZENSHIP	444
POST OFFICE ADDRESS (Complete Street Address	s including City, State & Country)		
GIVEN NAME FAMILY NAME	INVENTOR'S SIGNATURE	DATE*	
Residence (City, State & Country)		CITIZENSHIP	
POST OFFICE ADDRESS (Complete Street Address	s including City, State & Country)		
GIVEN NAME FAMILY NAME	INVENTOR'S SIGNATURE	DATE*	
Residence (City, State & Country)	.1	CITIZENSHIP	
POST OFFICE ADDRESS (Complete Street Address	s including City, State & Country)		

Page 2 of 2 (USPTO Approved 3-90) (Revised 8-97) * DATE OF SIGNATURE

BIRCH, STEWART, KOLASCH & BIRCH, LLP

PLEASE NOTE: YOU MUST COMPLETE THE COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT AND DESIGN APPLICATIONS

ATTORNEY DOCKET NO. 234–421P

FOR PATENT AND DESIGN APPLICATIONS

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as ed next to my name; that I verily believe that I am the original, first and sole inventor (if only one inventor in the subject of the

Insert Title:	is named below) or an original, matter which is claimed and for PRODUCTION OF	first and joint inventor	(if plural inventors are t on the invention entit	named below) of the subject
Fill in Appropriate		shed berete. If not atta	ched hereto	
Information -	the specification of which is atta	res filed on	encu nercto,	as
For Use Without Specification	the specification of United States Applica	tion Number	09/786,626	; and /or
Attached:		was filed onMa		as PCT
	International Applica	tion NumberPC	T/TP00/01959	; and was
	amended under PCT	Article 19 on		(if applicable)
Մուսք Էրս ուա Կրուս ռամ տում ենակ միուս կորն հետր	I acknowledge the duty to Code of Federal Regulations, § I do not know and do not b my or our invention thereof, or our invention thereof or more on sale in the United States of A been patented or made the subj country foreign to the United States of A to the United States of A country foreign to the United States of A cou	ed by any amendment red disclose information while. 1.56. The lieve the same was ever be patented or described in than one year prior to the merica more than one year ect of an inventor's certificates of America on an assess (six months for designs on this invention has been by me or my legal reportity benefits under Title eventor's certificate lister the six of the six o	ferred to above. Ich is material to paten known or used in the Un any printed publication is application, that the ear prior to this applicate ficate issued before the application filed by me b) prior to this application filed in any country for the secondary essentiatives or assigns, es 35, United States Cod d below and have also	same was not in public use or ion, that the invention has not date of this application in any or my legal representatives or on, and that no application for foreign to the United States of except as follows. e, §119 (a)-(d) of any foreign identified below any foreign
ā.	priority is claimed:			
Insert Priority Information:	Drien Ferrige Application	e)		Priority Claimed
(if appropriate)	Prior Foreign Application (Japan	12/13/1999	X O
3.	(Number)	(Country)	(Month/Day/Year Filed	
			(C) (1 (C) (C) (F)	
•	(Number)	(Country)	(Month/Day/Year Filed	Yes No
••	(Number)	(Country)	(Month/Day/Year Filed	Yes No
	(Number)	(Country)	(Month/Day/Year Filed	
	(Number)	(Country)	(Month/Day/Year Filed	i) Yes No
Insert Provisional	I hereby claim the benefit application(s) listed below.	under Title 35, United	States Code, §119(e) of	fany United States provisional
Application(s):	(Application Number)			(Filing Date)
Insert Requested	(Application Number) All Foreign Applications, if a Months for Designs) Prior To	o The Filing Date of Th	ventor's Certificate Fil	(Filing Date) Led More Than 12 Months (6 Date of Filing (Month/Day/Year)
(if appropriate)	listed below and, insofar as the prior United States application \$112 I acknowledge the duty	e subject matter of each on the manner provided to disclose information which became ava	of the claims of this app by the first paragraph of thich is material to pate ilable between the filin	ny United States application(s) plication is not disclosed in the of Title 35, United States Code, entability as defined in Title 37, ag date of the prior application
Application(s):	(Application Number)	(Filing Date)	(State	us - patented, pending, abandoned)
	(Application Number)	(Filing Date)	(State	us - patented, pending, abandoned)

FOLLOWING:

T.J

I hereby appoint the following attorneys to prosecute this application and/or an international application based on this application and to transact all business in the Patent and Trademark Office connected therewith and in connection with the resulting patent based on instructions received from the entity who first sent the application papers to the attorneys identified below, unless the inventor(s) or assignee provides said attorneys with a written notice to the contrary:

Terrell C. Birch	(Reg. No. 19,382)	Raymond C. Stewart	(Reg. No. 21,066)
Joseph A. Kolasch	(Reg. No. 22,463)	James M. Slattery	(Reg. No. 28,380)
Bernard L. Sweeney	(Reg. No. 24,448)	Michael K. Mutter	(Reg. No. 29,680)
Charles Gorenstein	(Reg. No. 29,271)	Gerald M. Murphy, Jr.	(Reg. No. 28,977)
Leonard R. Svensson	(Reg. No. 30,330)	Terry L. Clark	(Reg. No. 32,644)
Andrew D. Meikle	(Reg. No. 32,868)	Marc S. Weiner	(Reg. No. 32,181)
Joe McKinney Muncy	(Reg. No. 32,334)	Andrew F. Reish	(Reg. No. 33,443)
C. Joseph Faraci	(Reg. No. 32,350)	Donald J. Daley	(Reg. No. 34,313)

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Full Name of Fifth Inventor, if any

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		•		(month/day/yea
GIVEN NAME Keiichi TA	FAMILY NAME ANAKA	INVENTOR'S SIGNATURE		DATE*
Residence (City, State Oita-shi, C	Dita, Japan		CITIZENSHIP	Japan
		ess including City, State & Country) Dannoharu, Oita-sh	i, Oita, J	apan
given name Muhammad	FAMILY NAME Shariq Vohra	INVENTOR'S SIGNATURE Mahammal Shaxaishx	a	DATE* 9/5/2001
	Ontario, Canada		CITIZENSHIP	Pakistan
	• •	ess including City, State & Country) pean, Ontario, Canad	la	
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Residence (City, State	e & Country)		CITIZENSHIP	<u>. </u>
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